SAFETY DATA SHEET SUPERIOR NO. 462

DATE REVISED: February 1, 2018

SECTION 1 -- IDENTIFICATION

Product Name/Part number: Superior No. 462Recommended use:Organic acid non-halide tinning fluxManufacturer:Superior Flux & Mfg. Co.
6615 Parkland Blvd
Cleveland OH, 44139For or

Emergency Contact: CHEMTREC Emergency Phone: 1-800-424-9300 For other info: (440) 349-3000

SECTION 2 - HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

GHS Classification in accordance with OSHA HCS (29 CFR 1910)

Acute toxicity, Oral (Categor	ry 4)	H302	
Acute toxicity, Inhalation (C	ategory 4)	H332	
Acute toxicity, Dermal (Cate	gory 4)	H312	
Skin corrosion (Category 1B	H314		
Serious eye damage (Catego	ry 1)	H318	
Specific target organ toxicity	– Single exposure, Res	spiratory system (Ca	ategory 3) H335
Acute aquatic toxicity (Cates	gory 1)	H402	
Chronic aquatic toxicity (Cat	tegory 1) H412		

See below for full text of H-Statement

GHS Label Elements, including precautionary statements Pictogram(s):



Signal Word: Danger

Hazard Statement(s)

H302+H332+H312	Harmful if swallowed, inhaled or in contact with skin
H314	Causes severe skin burns and eye damage
**H318	Causes serious eye damage
H335	May cause respiratory irritation
**H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

**Can be omitted from label due to presence of stronger statement.

Precautionary statement(s)

- P261 Avoid breathing fumes, gas, mist, vapors, or spray
- P264 Wash skin thoroughly after handling
- P270 Do not eat, drink, or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area
- P273 Avoid release to the environment
- P280 Wear protective gloves, protective clothing, and eye or face protection.
- P301+P312+P330+P331 IF SWALLOWED: Call a POISON CENTER if you feel unwell. Rinse mouth. Do NOT induce vomiting.

P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower	
P304+P340+P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.	
P305+P351+P338+P		
P337+P313 P363 P391 P403+P223+P235	If eye irritation persists, get medical attention. Wash contaminated clothing before reuse Collect spillage Store in a well-ventilated place. Keep container tightly closed. Keep cool.	
P405 P501	Store locked up Dispose of contents and container to an approved waste disposal plant.	

Other hazards - None

SECTION 3 – COMPOSITION INFORMATION			
Components	CAS No.	%	
Hydroxyacetic acid	79-14-1	50-90	
Ammonium chloride	12125-02-9	10-45	
Monoethanolamine	141-43-5	<5	

SECTION 4 – FIRST AID MEASURES

Description of first aid measures

General:	Move out of dangerous area. Show this safety data sheet to the doctor in attendance.	
Inhalation:	If breathed in, move to fresh air. If not breathing, give artificial respiration. Get medical advice.	
Skin:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.	
Eyes:	Continue rinsing eyes during transport to hospital. Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.	
Ingestion:	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.	
Most Important Symptoms and effects, both acute and delayed		

Most Important Symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2 (labeling)

SECTION 5 – FIREFIGHTING MEASURES

Suitable Extinguishing Media: Use carbon dioxide or dry chemical

Special Hazards: No data available

(Special) Advice for Firefighters: Wear self-contained breathing apparatus for firefighting if necessary. Use water spray to cool unopened containers

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions and Equipment and emergency procedures: Use personal protective equipment. Avoid breathing gas, vapors or mist. Ensure adequate ventilation. Evacuate personnel to safe areas.

See section 8 for personal protection.

- **Environmental Precautions:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.
- In Case Material is spilled: Contain spillage, and then collect and place in container for disposal according to local regulations. Keep in suitable, closed containers for disposal.

See section 13 for disposal

SECTION 7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Keep away from oxidizing agents.

For full precaution statements see Section 2

Storage Requirements: Keep container tightly closed in a cool, dry and well-ventilated area. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION CONTROL PARAMETERS

OSHA Permissible Exposure Limit (PEL): 3 mg/m³

- ACGIH Threshold Limit Value (TLV): 3 mg/m³
- **Engineering Controls:** Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of the workday.
- **Eye/Face Protection:** Tightly fitting safety goggles. Faceshield. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU).
- **Skin Protection:** Handle with gloves. Use proper glove removal techniques (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.
- **Body Protection:** Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.
- **Respiratory Protection:** Where risk assessment shows air-purifying respirators are appropriate, use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOS (US) or CEN (EU).
- **Control of Environmental Exposure:** Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of

anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

SECTION 9 - PHYSICAL AND CHEMI	CAL CHAKACTERISTICS
Appearance	Clear liquid
Odor	Slight
Odor threshold	No data available
рН	No data available
Melting point/Freezing point	10°C/50°F (approx.)
Initial boiling point and boiling range	112°C/234°F (approx.)
Flash point	Not applicable
Evaporation rate (Butyl Acetate = 1)	No data available
Flammability (Solid, gas)	Not applicable
Upper flammability or explosive limits	Not applicable
Lower flammability or explosive limits	Not applicable
Vapor pressure	No data available
Vapor density (Air = 1)	No data available
Relative density (Water = 1)	1.150
Solubility(ies)	Miscible in water
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	Not applicable
Decomposition temperature	No data available
Viscosity	No data available

SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: No data available Stability: Product is stable under recommended storage and handling conditions Possibility of hazardous reactions: Hazardous polymerization will not occur Conditions to Avoid: Extreme heat Incompatibility: Strong oxidizers, metals, rubber (Hazardous) Decomposition Products Under fire conditions: Carbon oxides (CO, CO₂), Nitrogen oxides (NO_x) In the event of fire: See Section 5

SECTION 11 - TOXICOLOGICAL INFORMATION

Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact

Acute Toxicity: No data available

Skin Corrosion/Irritation: No data available

Serious Eye Damage/Irritation: No data available

Respiratory or Skin Sensitization: No data available **Germ Cell Mutagenicity**: Not classified **Carcinogenicity**:

- IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
- NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): No data available

- Specific Target Organ Toxicity (Repeated Exposure): No data available
- Aspiration Hazard: Not classified
- Additional information: burning sensation, Cough, wheezing, laryngitis, Shortness of breath, spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12 - ECOLOGICAL INFORMATION

Toxicity		No data available	
Persistence and degradability		No data available	
Bioaccumulative potential	Bioaccumulative potential No data available		
Mobility in soil No data available		No data available	
Results of PBT and vPvB a	ssessment	PBT/vPvB assessement not available as chemical	
safety assessment not required/not conducted		safety assessment not required/not conducted	
Other adverse effects	Toxic to aquatic life. An environmental hazard cannot be excluded		
	in the event of unprofessional handling or disposal.		

SECTION 13 - DISPOSAL CONSIDERATIONS

Waste treatment methods

Product Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging Dispose of as unused product.

SECTION 14- TRANS D.O.T. (US) Proper Shipping Name: C Identification Number: U Packing Group: II	orrosive	Liquid, Acidic, O H	rganic, NOS (Hydroxyacetic Acid) azard Class: 8 OT Label Required Info: Corrosive
SECTION 15 - REGU	LATOI	RY INFORMA	ATION
SARA 302 Components	No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.		
SARA 313 Components	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.		
SARA 311/312 Hazards	Fire hazard, Acute health hazard, Chronic health hazard		
Massachusetts Right to Kr	now Con	ponents	
<u>Component(s)</u> <u>CAS No.</u>		CAS No.	Revision Date
Ethanolamine 141-		141-43-5	2007-03-01
Pennsylvania Right to Kno	ow Comj	ponents	
<u>Component(s)</u>		CAS No.	Revision Date
- · · · ·		141-43-5	2007-03-01
New Jersey Right to Know	⁷ Compo	nents	
<u>Component(s)</u>		CAS No.	Revision Date
- · · · ·		141-43-5	2007-03-01
California Proposition 65	Compon	State of Ca	act does not contain any chemicals known to alifornia to cause cancer, birth defects, or reproductive harm.

SECTION 16 - OTHER INFORMATION

Further information:

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

Superior Flux & Mfg. Co. shall not be held liable for any damage resulting from handling or from contact with the above product. There are *NO WARRANTIES, NO REPRESENTATIONS AND NO RESPONSIBILITY AS TO THE ACCURACY OR THE SUITABILITY OF THIS INFORMATION FOR ANY PURCHASER'S USE OR FOR ANY CONSEQUENCE TO USE.*

Reference(s):

Sigma Aldrich SDS – Monoethanolamine formatting

Preparation information

Superior Flux & Mfg. Co. 440-349-3000